

Basic instruction for operating of the flat driving belts

- **1** The belt type must be calculated and designed for a specific application. The supplier does not assume any responsibility from the use of non-appropriated belt type.
- 2 In case of equipment with the possibility of tightening, prior to put the belt into operation, it must be pre-tightened for 1.5 up to 2.5 % of its original length. (Prior to tighten the belt, it must be marked by the two gauge lines, and the prolongation value must be measured taking into the percentage setup.)
- 3 During the belt running-up and operation, it is necessary to check up the occurrance of any initial slippage so as to post-tighten the belt. Due to any repeated slippage, the belt will undergo the overheating and damage. The supplier does not assume any responsibility for such a damage.
- 4 If the machines are not equipped by the belt tightening modality, it is necessary to install the belt with 2-2.5 % pre-tightening. If the belt starts to slip after a longer operation period, it is necessary to shorten the belt. The supplier will provide for mounting directly on the machine on a customer's demand.
- 5 Any treatment of belts by the lubricating waxes is not recommended during the operation unless otherwise is agreed with the supplier.
- Belts can be operated within the climatic range from -15 °C up to +50°C.
 - You have to contact the supplier in case of any ambiguity or any requests.

In case of interest, do not hesitate to contact us:

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